Friday, 01/09/2006 1:41:21 PM

Linda Lacelle

Process Sheet →: D2803-1 Ö : CC-DAR01 Dart Aerospace Ltd. **Drawing Name** Customer Job Number : 28414 **Estimate Number** : 10804 ···: D28031 P.O. Number **Part Number** : REMACHINE This Issue : 01/09/2006 S.O. No. : 1 LA **Drawing Number** ·NIA Prsht Rev. **Project Number** : MA : NIA : MACHINED PARTS First Issue **Drawing Revision** : NIM : 28413 Material Previous Run : 08/09/2006 Each **Due Date** 8 Um: Written By Checked & Approved By Comment **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** STA 84 Bracket 1.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) STA 155 Bracket PACKAGING RESOURCE #1 2.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 REMOVE FROM STOCK D2803-1 B28200 HAAS CNC VERTICAL MACHINING #1 3.0 HAAS1 Comment: HAAS CNC VERTICAL MACHINING #1 RE-MACHINE PER DWG D2803 REV.B 4.0 INSPECT PARTS AS THEY COME OFF MACHIN Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK Comment: SECOND CHECK 6.0 HAND FINISHING RESOURCE #1

Comment: HAND FINISHING RESOURCE #1 **ACID ETCH & ALODINE**

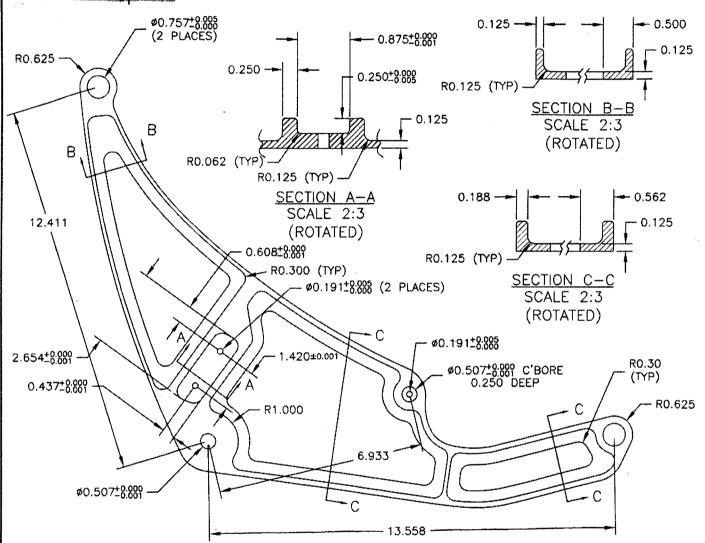
Friday, 01/09/2006 1:41:21 PM Date: User: Linda Lacelle **Process Sheet** Drawing Name: D2803-1 Customer: CC-DAR01 Dart Aerospace Ltd. Job Number: 28414 Part Number: D28031 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT POWDER COAT/CHEMICAL CONVERSION 7.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 8.0 Comment: PACKAGING RESOURCE #1 BAG & TAG USING NEW B/N 9.0 Comment: DOCUMENT CONTROL Job Completion h 06.09.18



PESIGN C	P CP	DART AEROSP HAWKESBURY, ONTAR		
CHECKED	APPROVED M	DRAWING NO.		REV. B
1 1	1 4	D2803	SHEET	1 OF 2
DATE	· ·	TITLE		SCALE
04.11.22	2	STA 84 BRACKET		1:3
Δ	00 11 07	NEW ISSUE		



04.11.22		11.22	STA 84 BRACKET	1:3
	Α	00.11.07	NEW ISSUE	
	В	04.11.22	ADD CUTOUTS & -043/-044	



D2803-1 BRACKET (SHOWN), D2803-2 BRACKET (OPPOSITE)

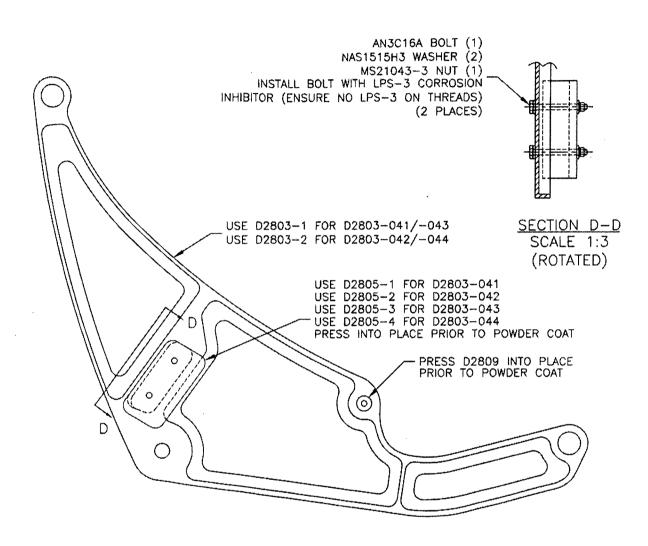
- 1) MACHINE PER DRAWING FILE "D2803.SLDPRT"
- 2) MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) 0.500 THICK
- 3) DEBURR TO LEAVE RO.030 0.063 ON ALL EDGES
- 4) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

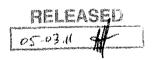
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DESIGN CP	DRAWN BY	DART AEROSF HAWKESBURY, ONTAR	
CHECKED	APPROVED ,	DRAWING NO.	REV. B
*	of	D2803	SHEET 2 OF 2
DATE		TITLE	SCALE
04.11.22		STA 84 BRACKET	1:3





D2803-041/-043 BRACKET ASS'Y (SHOWN). D2803-042/-044 BRACKET ASS'Y (OPPOSITE)

6) FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.1) OR GREY SANDTEX (4.3.5.6) OR BLACK SANDTEX (4.3.5.7) OR GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3

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DART AEROSPACE LTD	Work Order:	28414
1 a ₆		
Description: STA 84 BRACKET	Part Number:	72803-1
Inspection Dwg: D2803 , Rev: 3		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
0.500	to:010	0.503	/			
0-562	T0.010	0554	/			<u> </u>
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Measured by:	Audited by:	5.1	, ,	Prototype Approval:	W	A
Date: odojlos	Date:	06/09	1/03	Date:		4

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	